

# U-STYLE GUTTER MACHINES RAINWAY

Roll-forming machines for  
5 and 6 inch half-round  
gutter production



**Choose a reliable and profitable  
high-quality gutter machine for  
in-plant and on-site use !**

World-wide  
patent pending Pat.pend.  
PCT/FI2006/000215



## Standard features:

- chain and sprocket wheel driven nitrated rollers
- powder-coated finish for maximum durability
- easy to use hand-operated or hydraulic shear
- forward and reverse drive at both ends
- Alcoa Hook assembly
- bolt-on four reel support stand (5 inch) or floor mount coil cradle (6 inch)
- simple adjustment qualities
- comprehensive operating and adjustment manual
- powerful 1.1 HP electrical motor
- adjustable entry guides

**Choose unconditional quality for your business - choose RAINWAY !**

Manufacturer

LAPUAN  
**PIRISTEEL OY**

TEOLLISUUSTIE 5, 62100 LAPUA, FINLAND  
Tel: +358-643-38800, Fax: +358-643-38825  
Internet: [www.rainways.com](http://www.rainways.com)  
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Distributor

# U-STYLE GUTTER MACHINES RAINWAY

Roll-forming machines for  
5 and 6 inch half-round  
gutter production

## TECHNICAL DETAILS (standard)

Length (Including shear)

Width

Height (including shear)

Weight (excluding reels or coil cradles)

Drive speed

Motor

Power required

Shear

Material width

Materials formed (Max.)

## U-STYLE 5/10 (5 inch)

126 in (3200 mm)

18 in (460 mm)

24 in (610 mm)

1102 pounds (500 kg)

30 ft./minute (9 m/min)

1.1 HP/0.75 kW

110 V/60 Hz, 1 phase, 15 amps  
or 230 V/50 Hz

guillotine style, hand operated

9 3/4 - 10 in  
(248 - 253 mm)

Steel .024 in (0.6 mm) DX 52D  
Copper 20 oz. (0.7 mm) 1/2 hard  
Aluminum .032 in (0.8 mm)

## U-STYLE 6/12 (6 inch)

146 in (3700 mm)

20 in + hydraulic unit 8 1/2 in  
(500 mm + 220 mm)

26 in (660 mm)

1455 pounds (660 kg)

30 ft./minute (9 m/min)

1.1 HP/0.75 kW

110 V/60 Hz, 1 phase, 15 amps  
or 230 V/50 Hz

front-pull hand operated or hydraulic

11 3/4 - 12 in  
(298 - 303 mm)

Steel .024 in (0.6 mm) DX 52D  
Copper 20 oz. (0.7 mm) 1/2 hard  
Aluminum .032 in (0.8 mm)

## OPTIONAL EQUIPMENT

hydraulic shear (5 in)

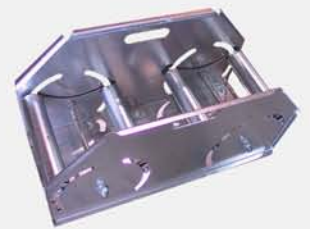
LCD display controlled automatic  
drive and cut

turnable support stand from 1 to 3  
reels

frequency converter

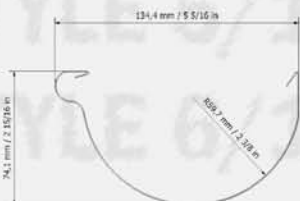
coil cradle, floor mount

solid cart for transportation

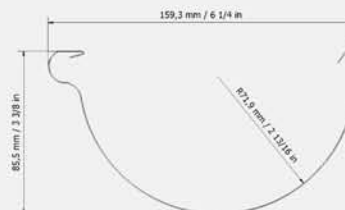


## PROFILES

### U-STYLE 5/10



### U-STYLE 6/12



*We left the twist to the 60's !*

Manufacturer

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